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Ag-incorporated macroporous CeO₂ catalysts for soot oxidation: Effects of Ag amount on the generation of active oxygen species



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ABSTRACT

A series of CeO_2 -based catalysts were investigated for soot oxidation with O_2 . The macroporous CeO_2 catalyst (M- CeO_2) showed higher soot oxidation activity than mesoporous CeO_2 due to the enhanced contact between catalyst and soot caused by the large pore size of M- CeO_2 . Moreover, various amounts of Ag (2–20 wt.%) were introduced to M- CeO_2 to increase the activity, and the Ag-incorporated macroporous CeO_2 catalysts (Ag(x))-M- CeO_2) were characterized. Raman spectra showed that the ratio of active oxygen species (O_x^n) were different according to amount of Ag. The ratio of highly reactive superoxide (O_2) was largest for the Ag(5)-M- CeO_2 catalyst, and then it was decreased as the Ag amount increased further. In addition, XPS analysis showed that the difference in O_x^n generation could be attributed to diverse surface oxygen vacancies in the catalysts. Hence, the amount of loaded Ag affected the surface oxygen vacancies of Ag(x)-M- CeO_2 and consequently the ratio of O_x^n was different according to the surface oxygen vacancies of the catalysts. Ag(5)-M- CeO_2 with the appropriate surface oxygen vacancies induced the promotion of O_2 generation, resulting in the best soot oxidation activity. It was concluded that the amount of Ag on CeO_2 has a great influence on the catalytic soot oxidation activity, and proper surface oxygen vacancies facilitated O_2 generation, whereas excessive surface oxygen vacancies hindered the formation of highly reactive O_x^n .

1. Introduction

Recently, regulations of automobile emissions have been continuously strengthened, and diesel vehicles are regulated to reduce various pollutants such as NOx, CO, hydrocarbons, and soot in exhaust gases [1-7]. Soot (small-size carbon particles), a hazardous material, is primarily generated by incomplete fuel combustion and is removed by the diesel particulate filter (DPF) in the purification system. Since the soot could be stacked in the DPF, it should be continuously oxidized and removed from the filter by the purification system to maintain optimal filtration ability [4,8]. Therefore, several kinds of oxidation catalysts for the DPF have been studied to improve combustion efficiency by thinly coating an oxidation catalyst on the filter. Many studies have reported that CeO2-based catalysts, which are used for various oxidation reactions, have remarkable activity for soot oxidation due to their ability to switch between Ce³⁺ and Ce⁴⁺ states resulting in high oxygen storage capacity (OSC) performance [9-12]. Hence, CeO2 could store O2 in an oxidizing atmosphere and release it in reduction conditions due to the OSC and redox properties [9,10].

In the soot oxidation using a CeO2 catalyst, the reduction of the CeO₂ lattice oxygen leads to the formation of vacant sites which are then filled with gaseous O₂ [13]. Since a redox cycle of CeO₂ occurs during the soot oxidation, it has been known that the OSC and redox properties of CeO2 are important for soot oxidation [14-17]. In contrast, several studies proposed that the bulk OSC of CeO2 is not crucial factor, but the generation of active oxygen and transfer to soot is rather more important for the soot oxidation activity [9,16,18,19] implying that the active oxygen species (O_x^{n-}) could exist as peroxide (O^-) or superoxide (O2-). Machida et al. suggested that the reactive oxygen (O2-) formed from gas phase O2 is adsorbed at the three-phase boundary between soot, reduced CeO2, and the gas phase [9]. In addition, Liu et al. reported that O2 is adsorbed on the CeO2 surface and the various O_x^{n-} species are continuously consumed and generated on ceria surface through the following consecutive reduction of oxygen by CeO₂ surface oxygen vacancies [20]: (i) O₂ may migrate to the ceria surface which is in contact with soot and (ii) converted into O_x^{n-} simultaneously through several electronic states by reduction, which is $O_2 \rightarrow O_2^- \rightarrow 2O^- \rightarrow O^{2-}$ [20,21]. Among the various oxygen species,

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 O_2^- has higher activity than O^- and O^2^- species for soot oxidation [9,21–23]. Hence, the vacancies in CeO_2 promote the migration of bulk oxygen towards the reaction site, and CeO_2 needs to have sufficient surface oxygen vacancies to promote the generation of active oxygen species $(O_x^{\ n^-})$. However, the excessive surface oxygen vacancies could induce the generation of less active oxygen species. Wang et al. reported that excessive surface oxygen vacancies can lead to the formation of less active species (like O^2^-) rather than O_2^- , which results in decrease of the catalysts' redox stability and activity [21]. In contrast, if the concentration of surface oxygen vacancies is too low, the total $O_x^{\ n^-}$ generation process will be hindered resulting in a slowed reaction [20,21]. Consequently, to improve soot oxidation activity, it is important to have a high proportion of O_2^- in the successive O_2 reduction steps, and this requires an appropriate amount of surface oxygen vacancies.

Ag metal has been known to remarkably promote the formation of O2 oxygen species and the supplementation of active oxygen [9,22,24-26]. The atomic oxygen is reduced by surface oxygen vacancies and in this process, Ag has been proven effective for gaseous O2 dissociation and CeO₂ bulk oxygen utilization, improving the O₂⁻, O⁻, and O² generation of the Ag/CeO₂ and resulting in enhanced soot oxidation activity. Therefore, the ratio of active O_x^{n-} species $(O^-,\ O^{2-}$ and especially O_2^-) on the ceria surface is one of the most important factors responsible for soot oxidation over Ag-loaded CeO₂ [10,21,27]. Meanwhile, a few studies have been conducted on the difference in activity of CeO2 in soot oxidation depending on the amount of Ag. Aneggi et al. reported that lower oxidation temperatures were found between 5 wt.% and 10 wt.% loading of Ag for CeO2, ZrO2, and Al2O3 supports [24]. Additionally, the onset temperature of soot oxidation can be lowered as the amount of Ag on CeO_2 increases [9], and the T_{max} for soot oxidation as a function of the Ag amount in the Ag/CeO2 catalysts were reported [26]. However, to the best of our knowledge, the explanations on the difference in activity of various amounts of Ag-loaded CeO2 due to correlations between surface oxygen vacancies with the generation of active oxygen species have not been reported. There should be an appropriate amount of Ag on the CeO2 and surface oxygen vacancies concentration that optimizes the activity and formation rate of $O_x^{\ n-}$. In this work, to solve the above issues, as well as to improve the ceria-soot contact, macroporous structured CeO2 was chosen as a support since the macroporous structure catalysts indicated improved soot oxidation efficiency due to enhanced ceria-soot contact [17,28-30]. Prior to this study, Agloaded macroporous CeO2 catalysts have not yet been applied to soot oxidation; thus, herein, Ag-loaded macroporous CeO2 catalysts were applied to the soot oxidation reaction in this study.

Based on the macroporous CeO_2 (M-CeO₂), a series of Ag-loaded M-CeO₂ catalysts (Ag(x)_M-CeO₂) with similar morphologies and different Ag loadings were synthesized and examined. Through characterization and comparison of the activity of the catalysts for soot oxidation, the appropriate amount of active oxygen species and surface oxygen vacancies for a given amount of Ag were verified. The results suggest a correlation between the optimum amount of Ag and the surface oxygen vacancies of CeO_2 , resulting in active oxygen species generation and activity improvement.

2. Experimental

2.1. Preparation of catalysts

The macroporous structure catalysts were synthesized using PMMA as templates by modifying the methods found in the literature [29,31]. A PMMA template was synthesized through a series of polymerization processes using methyl methacrylate (MMA, Sigma Aldrich) and potassium persulfate (Sigma Aldrich) as the precursors. MMA (240 ml) and deionized water (560 ml) were mixed in a 1000-ml four-neck and round-bottom flask, and $1.62\,\mathrm{g}$ of potassium persulfate (Sigma Aldrich) was added to the solution. After the mixture was heated to $70\,^{\circ}\mathrm{C}$, the solution was rotated by

a motor stirrer under an Ar gas flow condition. With a constant stirring rate (400 rpm), the mixture was kept at 70 °C for 2 h. After the reaction was finished, the homogeneous PMMA template was obtained by centrifugation. By using a centrifuge, the mixed solution was packed into colloidal crystals, and then, the template was dried at 60 °C overnight.

Cerium nitrate hexahydrate ($Ce(NO_3)_3 \cdot 6H_2O$, Sigma Aldrich) was used as precursor to synthesize the CeO_2 catalysts. A total of 15 ml of ethylene glycol (Sigma Aldrich) and 10 ml of methanol (Sigma Aldrich) were mixed (60 vol.% of ethylene glycol) and 21.7 g of cerium precursor was dissolved into 25 ml of the solution. Then, the mixture was stirred in a 100 ml beaker at room temperature for 2 h and added to the prepared PMMA template for 4 h. Excessive liquid was removed using Buchner funnel connected vacuum. The infiltered template was dried and calcined with quartz sand (Sigma Aldrich) at the rate of 1 °C/min from room temperature to 550 °C in air (200 ml/min) in a quartz tube for 5 h to remove the PMMA template. The CeO_2 catalyst prepared using above method was denoted as M- CeO_2 catalyst. For comparison, a mesoporous CeO_2 catalyst was also synthesized by the calcination of $Ce(NO_3)_3 \cdot 6H_2O$ at 550 °C for 5 h and denoted as m- CeO_2 .

In addition, Ag-loaded M-CeO $_2$ catalysts were synthesized using silver nitrate (AgNO $_3$) precursor obtained from Sigma Aldrich. In the process of the M-CeO $_2$ catalyst synthesis, a certain amount of AgNO $_3$ was added to a mixture of ethylene glycol and methanol to incorporate 2, 5, 10, and 20 wt.% of Ag on M-CeO $_2$. Then, the PMMA template was introduced to the solution, and the remaining parts of the method were performed as described above. The prepared Ag-loaded M-CeO $_2$ catalysts were denoted as Ag(x)_M-CeO $_2$ (x = 2, 5, 10, 20) according to Ag wt.% amounts.

2.2. Characterizations

The mass fractions of Ag in the $Ag(x)_M$ -CeO₂ catalysts were estimated by inductively coupled plasma atomic emission spectroscopy (ICP-AES) using a JY Ultima2C (Jobin Yvon) at the Korea Basic Science Institute (Seoul Branch).

High-resolution scanning electron microscopy (HRSEM) analysis was performed using a Hitachi SU-70 at the Korea Basic Science Institute (Seoul Branch) to investigate the morphology of several samples. Additionally, energy dispersive spectrometry (EDS) analysis was conducted to verify the distribution of elements in each sample. Before SEM and EDS analysis, the samples were coated with Pt beam to increase electron conductivity.

Through high-resolution transmission electron microscopy (HRTEM), the contact between soot and catalysts was verified, and EDS elements mapping images of Ag-loaded catalysts were taken to examine the Ag metal dispersion over CeO₂. The samples were dispersed in ethanol, dropped on 300 mesh carbon coated grids and then dried before measurements. Analyses were performed by HRTEM (Titan themis3 Double Cs & Mono. TEM at 300 kV) at the Korea Basic Science Institute (KBSI) in Seoul.

 $\rm N_2$ adsorption-desorption analysis was conducted at $-196\,^{\circ} C$ using a BELSORP-max instrument (BEL Japan Inc.). The surface area was calculated using the BET equation and pore diameter was estimated with the BJH method.

Powder X-ray diffraction (XRD) patterns were recorded by a diffractometer (Rigaku SmartLab) through Cu K α ($\lambda=1.5406\,\text{Å}$) irradiation. The analysis was conducted in the 2θ range of 10° to 85° with a scanning rate of 2° /min.

 $H_2\text{-temperature}$ programmed reduction ($H_2\text{-}TPR$) analyses were carried out on an AutoChem II 2920 instrument (Micromeritics). The sample (50 mg) was placed in a quartz tube, which was purged with He (50 ml/min) for 30 min at 200 °C. $H_2\text{-}TPR$ data of the prepared sample were recorded upon raising the temperature from 50 °C to 900 °C in a flow of 10% $H_2\text{-/}Ar$ (50 ml/min) with a heating rate of 5 °C/min.

Raman spectra were acquired with a LabRAM ARAMIS IR2 (HORIBA Jobin Yvon) analyzer at room temperature. A wavelength of $532\,\mathrm{nm}$ was used for the exciting source and the spectra were taken from 700 to $1600~\mathrm{cm}^{-1}$.

X-ray photoelectron spectroscopy (XPS) experiments were carried on a PHI 5000 VersaProbe with an Al K α X-ray source (1486.6 eV), and the binding energies were calibrated with the reference of C1 s binding energy at 284.6 eV. The core electrons of Ce 3d, Ag 3d_{5/2} and O 1s were investigated.

2.3. Activity test of catalyst

Printex U (Degussa) was used as the model material for soot in this study. The properties of Printex U have been known from several studies in the past, and the particle diameter is more than approximately 20 nm [20,32,33]. The activity tests of the prepared catalysts in soot oxidation were performed using a temperature programmed oxidation (TPO) instrument. Tests were carried out in a fixed-bed reactor (a quartz tube, with an inner diameter of 7 mm, heated by an electric). A thermocouple was placed as close as possible to the catalytic bed, still not being in direct contact. The oxidizing atmosphere mixture with 20 vol.% of O2 in He, 10 vol.% of O2 in He, and 5 vol.% of O2 in He, respectively, was fed at a constant rate of 100 ml/min to the reactor with H₂O (5 vol.%). The catalytic bed was prepared by mixing 2 mg of Printex U and 20 mg of the prepared catalysts using spatula for 5 min (loose contact). The reaction temperature was programmed to increase to 800 °C with 5 °C/min heating rate, and CO_2 concentration in the reactor outlet was measured in FT-IR analyzers (Nicolet is50, ThermoFisher Scientific). The temperature corresponding to the highest concentration of CO2 was denoted as Tm for the activity tests, and the temperatures corresponding to the point where 20% and 50% of the soot were combusted were denoted as T20 and T50, respectively. In addition, isothermal reaction tests were performed to verify the catalytic activity using the TPO instrument. The soot and catalyst were mixed with loose contact and the mixture was heated to 450 °C and 500 °C, respectively, under a He flow condition. Then, the oxidation reaction was initiated by flowing the 80 ml/min of He and 20 ml/min of O2 with H2O (5 vol.%), and the isothermal condition was maintained. The times required for 20% and 50% of the soot to be combusted in the isothermal tests were denoted as t20 and t50, respectively.

3. Results and discussion

3.1. Textural properties of the samples

The morphology and pore structure of the samples were examined by high-resolution scanning electron microscopy (HRSEM). Fig. 1a shows SEM image of Printex U and the image demonstrates that the Printex U particle size is larger than approximately 20 nm and varied from 20 nm to 150 nm since it is not uniform size and could agglomerate with other particles. Due to this large particle combination, it could be difficult for soot to migrate into inner pores of catalysts with small pore diameters. Fig. 1b is SEM image of m-CeO₂, and the morphology and pore structure of m-CeO₂ are extremely amorphous and the pore size is small in the micro- and mesopore range, which verifies that the particle size of Printex U is usually larger than the pore size of m-CeO₂.

Additionally, Fig. 1c and d are SEM images of the synthesized PMMA template with different magnifications and the evaluated PMMA particle size is uniformly 350–370 nm. Fig. 1e and f are SEM images of the prepared M-CeO₂ catalyst with different magnifications and the pore sizes of M-CeO₂ estimated from the SEM image are 250–300 nm, which corresponds to a slight shrinkage from the initial PMMA particle size. The pore sizes of M-CeO₂ are clearly larger than that of m-CeO₂, and it is more advantageous structure for soot to penetrate into pores of CeO₂. After Ag impregnation, the pore structure and morphology of the catalysts show no obvious structure change, and thus it, the structure change due to the deposition effect of Ag may be negligible (Fig. 1g). The loaded Ag particle and Ce dispersion of Ag(5)_M-CeO₂ could be verified by energy dispersion spectrometer (EDS) mapping (Fig. 1h, i, j).

The EDS analysis results show that loaded Ag and Ce are well dispersed along the CeO_2 frame structure in $Ag(5)_M$ - CeO_2 catalysts. The results indicate that the overall structure and pore sizes of $Ag(5)_M$ - CeO_2 catalysts are similar to the M- CeO_2 catalyst and that Ag metals are evenly dispersed on the surface.

The contact between soot and the catalysts could be different depending on the catalyst morphologies, and the soot-catalyst contact has a great influence on the activity. Hence, the mixture of soot and catalyst after loose contact was verified through HRSEM. In Fig. 2a and b, the mixture of soot and m-CeO2 is represented with different magnifications, and the aggregated soot is mainly attached to the surface of CeO₂ since the pore size of CeO₂ is not large enough. On the other hand, the mixture of soot and M-CeO2 indicates considerably different contact. and soot is distributed in the large pores of the catalyst (Fig. 2c and d). In addition, high-resolution transmission electron microscopy (HRTEM) was applied to confirm the contact between soot and the catalysts, and the results are represented in Fig. 2e and f. The agglomerated soot can hardly penetrate into the mesopore of m-CeO2 [16], and the contact between soot and inner pore of m-CeO₂ is difficult to occur (Fig. 2e). On the other hand, the soot is present in the macropore of M-CeO₂ and has relatively more efficient contacts with the catalyst (Fig. 2f). Consequently, M-CeO2 indicates more suitable contact in large pores of macroporous structure, in which the soot could enter more easily.

HRTEM was applied to analyze the particle size of Ag loaded on macroporous CeO_2 and the EDS mapping analysis results are shown in Fig. 3. The loaded Ag forms particles and is dispersed over CeO_2 . The particle sizes of Ag over the catalysts were estimated using EDS mapping results. Although the amounts of Ag particle increase, the size of the Ag particles is not significantly different, and the average size is about 6 nm (Table 1). In addition, the dispersion of Ag on CeO_2 based on ICP results were calculated according to reported methods [34] and are listed in Table 1. As a result, regardless of the amount of Ag, Ag particle is uniformly well dispersed and there is no significant difference in Ag dispersion (19–21%).

The BET surface area and pore diameter of the samples are summarized in Table 1, and The N2 adsorption-desorption isotherms of the catalysts are shown in Fig. 4a. The BET surface area of m-CeO2 (79.2 m²/g) is higher than the surface area of M-CeO₂ due to the mesoporous structure with a small pore diameter of 9.4 nm (Table 1). In contrast, M-CeO₂ has a very low surface area (12.7 m²/g) due to macroporous structure and large pore diameter, implying a significant morphological difference between m-CeO2 and M-CeO2. As shown in the SEM and TEM images of the soot-catalyst mixture (Fig. 2), it is important that the catalyst has a pore size that allows the soot particles to easily pass through and contact with the inner pore of CeO2 [29,30,32]. Meanwhile, the surface areas of Ag-impregnated catalysts (11.7-13.8 m²/g) are similar to that of M-CeO₂ regardless of Ag amount, and thus, the surface area change after Ag loading is negligible. In Fig. 4a, the M-CeO2 and Ag(x)_M-CeO2 catalysts indicated a type II nitrogen adsorption curve. The low relative pressure (p/p_0) range indicates near linear section of the isotherm, which suggests that the catalysts are nonporous or macroporous structure [35]. On the other hand, the hysteresis loop in the range of high relative pressure represents that the pore walls of the macroporous catalysts have mesopores within the wall [36]. Hence, the M-CeO₂ and Ag(x) M-CeO₂ catalysts have similar macroporous structure and possess micro-mesopores in the wall of the catalysts.

Fig. 4b presents XRD spectra obtained from the prepared samples. The spectrum of M-CeO₂ catalyst shows fluorite phase peaks, and these findings are consistent with reported results of CeO₂ XRD spectra [2,20,37]. In the case of Ag-loaded catalysts, the signals derived from metallic Ag are mainly existed at $2\theta = 38.08^{\circ}$, 44.21° and 64.35° , etc. [2,38], which are invisible in Ag(2)_M-CeO₂ due to the small amount of Ag. The metallic Ag peaks are visible for Ag(x)_M-CeO₂ catalysts with 5 wt.% Ag or more, and the larger and more obvious Ag metallic peaks appeared as Ag loading amounts increased. Additionally, it should be

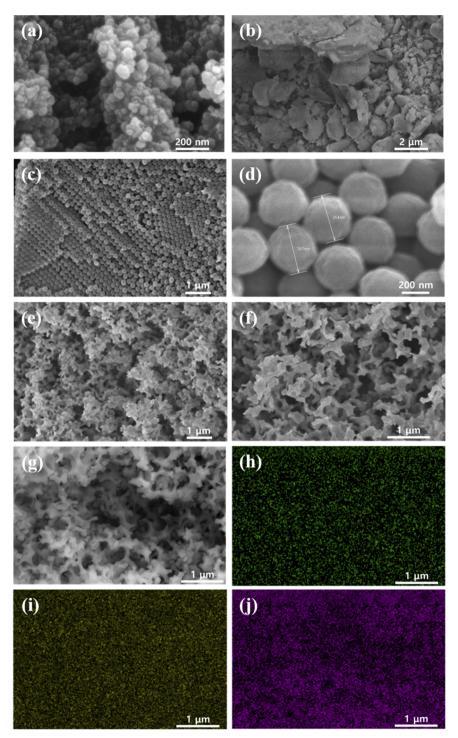


Fig. 1. SEM images of (a) Printex U, (b) m-CeO₂, (c, d) PMMA with different magnifications, (e, f) M-CeO₂ with different magnifications, (g) Ag(5)_M-CeO₂, and (h, i, j) EDS analysis results of Ag(5)_M-CeO₂. ((h) Ag, (i) Ce, and (j) O).

noted that the loaded Ag metal mainly presented as Ag^0 (metallic) state since the $Ag^{\delta+}$ peaks are hardly visible. According to S. Liu et al., Ag may exist as a metallic state when Ag is loaded on CeO_2 [20], and in agreement with this, Ag appears to exist in a metallic state in the XRD results (Fig. 4b). In contrast, some studies have shown that Ag_2O crystallites peak may also be present in the XRD pattern of Ag-loaded CeO_2 catalyst [2,39]. Hence, the coexistence of Ag metallic peak and AgO_x peak needs to be investigated thoroughly. As a result of expanding the peak of $Ag(2O)_M$ - CeO_2 catalyst at $2\theta = 38.08^\circ$ (Fig. 4c), a small peak (shouldering) attributed to Ag_2O at $2\theta = 37.86^\circ$ also appeared to exist, but it was not enough to distinguish it from the Ag peak at

 $2\theta=38.08^{\circ}.$ It has been known that the diffraction lines corresponding to the Ag_2O structure have relative low intensities at 2θ values close to the cerianite diffraction lines which made its identification difficult [2], and this dynamic might be due to the high dispersion of the Ag particles over the CeO2. Therefore, to identify the possibility of the existence of Ag^0 and Ag^{8+} states, $H_2\text{-}TPR$ and XPS analysis were additionally carried out on the prepared samples alongside the XRD analysis.

3.2. Catalytic activity test for soot oxidation

Fig. 5 and Table 2 show the activity test results of the prepared

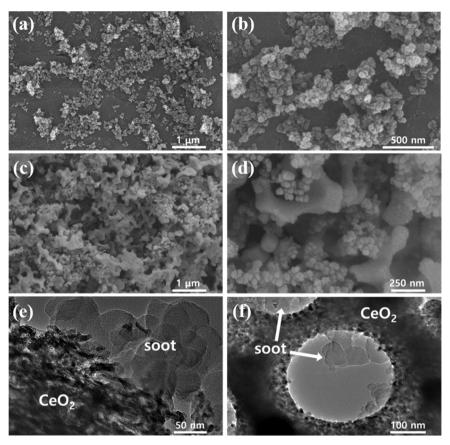
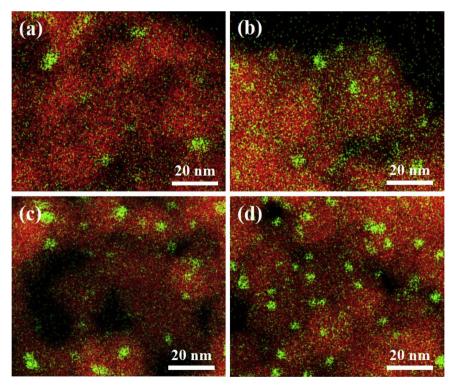


Fig. 2. SEM images of (a, b) soot + m-CeO $_2$ mixture, (c, d) soot + M-CeO $_2$ mixture with different magnifications, TEM images of (e) soot + m-CeO $_2$ contact, and (f) soot + M-CeO $_2$ contact.



 $\textbf{Fig. 3.} \ \textbf{EDS} \ \text{mapping results (HRTEM) of (a)} \ Ag(2)_\text{M-CeO}_2, \ (b) \ Ag(5)_\text{M-CeO}_2, \ (c) \ Ag(10)_\text{M-CeO}_2, \ \text{and (d)} \ Ag(20)_\text{M-CeO}_2.$

catalysts. The T_{20} and T_{50} of the soot oxidation tests with H_2O were shown in Fig. 5, and the results are summarized in Table 2. Printex U oxidation without catalyst indicated T_{20} at 498 °C and T_{50} at 560 °C. For

the GeO_2 catalysts, m- GeO_2 catalyst showed improved activity, and especially, M- GeO_2 catalyst indicated higher activity than m- GeO_2 catalyst. This is because the soot could migrate to the inner pore easily and

Table 1The Ag content and properties of the prepared samples.

Sample	Ag content (wt. %) ^a	Ag particle size (nm) ^b	Ag dispersion (%)	BET surface area (m²/g)°	Pore diameter (nm)	Surface Ce ³⁺ /Ce ⁴⁺ ratio ^e	$[O_V]/([O_V] + [O_L])^e$
m-CeO ₂	_	_	_	79.2	9.4°	_	_
M-CeO ₂	-	_	-	12.7	250-300 ^d	0.55	0.45
Ag(2)_M-CeO2	1.7	6.1	19	13.2		0.31	0.25
Ag(5)_M-CeO ₂	4.8	5.9	21	12.1		0.15	0.21
Ag(10)_M-CeO ₂	9.8	5.8	21	11.7		0.20	0.38
$Ag(20)_M-CeO_2$	16.1	5.6	21	13.8		0.23	0.41

- ^a Obtained from the ICP-AES.
- ^b Estimated from the HR-TEM.
- ^c Obtained from N₂ physisorption at −196 °C.
- d Evaluated by SEM images.
- e Calculated by the XPS data.

the contact between soot and catalyst is enhanced. The macroporous structure was favored for soot oxidation since the particle size of the soot was larger than approximately 20 nm and the small pore sizes of the catalyst could limit the entry and transport of soot particles into the inner pore of the catalyst [29,30].

After Ag impregnation, the Ag-loaded catalysts have the improved catalytic activity for soot oxidation and lower $T_{\rm m}$ temperature than pure M-CeO₂ under different vol.% of O₂ flow conditions (Fig. 6a, b, and c). Especially, Ag(5)_M-CeO2 indicated the lowest Tm among the Ag(x)_M-CeO2 catalysts under the conditions of each O2 concentration. On the other hand, the activity of the catalysts decreased with an Ag amount more than 5 wt.% in the reaction conditions. In Fig. 6d, the T_m of the catalysts are compared under different O2 concentrations, and the order of catalytic activity in each reaction condition was the same. The activity of M-CeO2 decreased significantly under lower O2 contents, whereas the activity of each Ag(x)_M-CeO2 catalyst was maintained or slightly decreased as the vol.% of O2 decreased. Hence, an amount of 5 wt.% of Ag is considered to be the optimized Ag amount between 2-20 wt.% contents, and the activity of the catalysts based on T_m follows the order $Ag(5)_M-CeO_2 > Ag(10)_M-CeO_2 > Ag(2)_M-CeO_2 > Ag$ $(20)_{M}-CeO_{2} > M-CeO_{2}$.

In addition, the isothermal activity tests were performed to verify the ability of the catalysts in soot oxidation. In isothermal conditions, the soot oxidation reactions were carried out at suitable temperatures to examine the difference in activity. The mixture of soot and catalyst by loose contact was heated to 450 °C and 500 °C, respectively, at which the oxidation of soot is relatively slow to clearly distinguish the difference in activity. Then, the oxidation was initiated, and the time required to combust the soot at each temperature was recorded. The t20 and t₅₀ values of each mixture samples were attained and the results are illustrated in Fig. 7. In Fig. 7a, all Ag-loaded catalysts showed a much faster soot oxidation rate than M-CeO2 at 500 °C, and in particular, the t_{50} for the M-CeO $_2$ catalyst was larger than that of other catalysts. In addition, Ag(5)_M-CeO2 catalyst indicated the fastest soot oxidation rate followed by Ag(10)_M-CeO2, Ag(2)_M-CeO2, and Ag(20)_M-CeO2, respectively (Fig. 7b). Even at the isothermal temperature of 450 °C, Ag (5) M-CeO2 showed the fastest oxidation rate among the catalysts. Although t₂₀ and t₅₀ values were increased due to lower temperature, the order of the catalysts was the same as that of the 500 °C isothermal condition (Fig. 7c and 7d). Therefore, the proper amount of Ag impregnation to CeO2 resulted in improved soot oxidation ability in both heating and the isothermal tests, and Ag(5)_M-CeO2 indicated the largest improvement in activity.

The soot oxidation activity depending on the amount of Ag on CeO_2 has been studied in a few reported studies and the lower oxidation temperatures were found according to Ag amount [9,24,26]. However, the explanation of the difference in activity due to various amounts of Ag and the correlations between surface oxygen vacancies with the generation of active oxygen species $(O_x^{\ n-})$ have not been reported. Additionally, an optimum amount of Ag on the macroporous CeO_2

needs to be investigated in terms of active oxygen species effect on soot oxidation.

3.3. Reducibility of the samples

Fig. 8 shows H_2 -TPR profiles of the M-CeO₂ and Ag(x)_M-CeO₂ catalysts. In the 50–900 °C temperature region, the M-CeO₂ catalyst shows two major reduction peaks at approximately 500 °C and 690 °C, respectively. The reduction peak at lower temperature could be attributed to the reduction of surface oxygen of CeO_2 , and the other peak at higher temperatures could be the reduction of the bulk oxygen of CeO_2 [15,16,39–41]. For Ag-loaded catalysts, the reduction of surface active oxygen at 500 °C shifts to a lower temperature by approximately 60 °C and the size of peak largely decreases, whereas the reduction behavior of bulk oxygen slightly shifted by approximately 15–25 °C.

Meanwhile, Ag(x) M-CeO₂ catalysts indicate one additional peak at from 167 °C to 222 °C. The Ag(2) M-CeO₂ and Ag(5) M-CeO₂ catalysts show small peak at approximately 220 °C and broad peaks of similar size. On the other hand, Ag(10)_M-CeO₂ catalyst shows a larger peak shifted to a lower temperature at 205 °C. The Ag(20)_M-CeO2 catalyst represents a clearly shifted peak at 167 °C, and the size of the peak is much larger than that of other Ag(x)_M-CeO₂ catalysts. Considering that Ag⁰ and Ag⁺ may coexist in Ag(x)_M-CeO₂ catalysts, the added reduction peaks could be attributed to the reduction of silver oxides [37,42], and the size of peaks are varied according to amount of Ag. In addition, it has been reported that the presence of Ag would weaken the Ce-O bond adjacent to silver species and improve the reducibility of surface oxygen on CeO₂ [39,43,44]. Therefore, these additional peaks at lower temperature also could be due to the reduction of surface oxygen of CeO2 interacting with silver species. Consequently, for Ag(x) _M-CeO₂ catalysts, the reduction peaks at 167-222 °C are attributed not only to the reduction of silver oxides but also to the reduction of surface oxygen of ceria interacting with silver species, and the sizes of peak are varied according to amount of silver species. Moreover, the reduction peaks at 435 °C attributed to the surface oxygen of ceria away from silver species became largely small, and the reduction temperature of bulk oxygen of CeO2 was relatively less affected.

Generally, when the reduction of surface active oxygen species occurs at a lower temperature, the reducibility of the catalyst increases and the activity for oxidation process is improved. From the results of catalytic activity test, it was determined that the dissociation of oxygen and the generation of active oxygen species were improved by Ag incorporation. However, as the amount of Ag was increased, the activity did not increase continuously, and this is probably because excessive amounts of Ag existed as $Ag^{\delta+}$ state, which is an Ag species that might have little effect on the increase in catalytic activity. Hence, Ag incorporation is efficient until the optimum amount, and when it is excessive, it becomes less effective and the Ag may exist in the Ag^+ state and have little effect on the activity improvement of the $Ag(x)_M$ -CeO₂ catalysts.

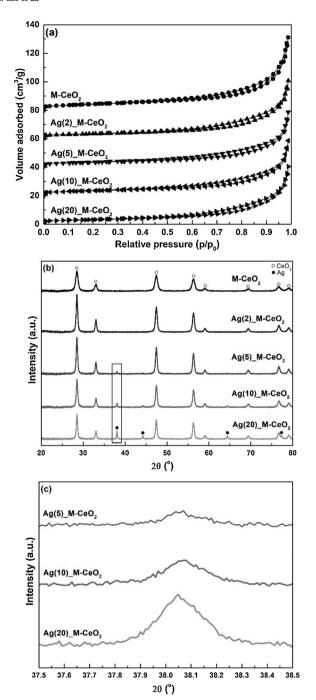


Fig. 4. (a) N_2 adsorption-desorption isotherms, (b) XRD patterns, and (c) magnified XRD patterns (20: 37.5–38.5°) of the M-CeO $_2$ and Ag(x)_M-CeO $_2$ catalysts.

3.4. Active oxygen species analysis of the samples

In the oxidation reaction over the CeO_2 catalyst, after O_2 is adsorbed on CeO_2 surface, the various O_x^{n-} species are continuously consumed and generated on the CeO_2 surface. O_2 may migrate to the CeO_2 surface, which is in contact with soot, and simultaneously transform into O_x^{n-} through several different electronic states, which are $O_2 \rightarrow O_2^{--} \rightarrow 2O^{--} \rightarrow O^{2--}$ [20]. Ag metal could promote the formation of O_2^{--} , which has higher level of activity for soot oxidation than O^{--} and O^{2--} species [21]. Therefore, the ratio of active O_x^{n--} species on the CeO_2 surface is crucial for Ag-loaded CeO_2 . The active oxygen species of the prepared catalysts were investigated through Raman analysis to verify the catalytic performances. Raman spectra of M-CeO₂ and Ag(x) M-CeO₂ catalysts were

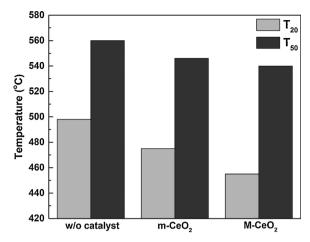


Fig. 5. The performance of soot oxidation over m-CeO₂ and M-CeO₂ under loose contact. Reaction conditions: He (80 ml min⁻¹), O₂ (20 ml min⁻¹), H₂O (5 vol.%), catalyst/soot = 10/1, heating rate = 5 °C min⁻¹.

Table 2Soot oxidation test results of the prepared samples (°C).

Sample	${\mathsf T_{20}}^a$	T ₅₀ ^b
w/o catalyst m -CeO $_2$ M -CeO $_2$	498 475 455	560 546 540

^a Temperature at which 20% of the soot is combusted.

examined and the results are shown in Fig. 9. Specifically, the bands in the ranges of 1500 and $1135-1126\,\mathrm{cm}^{-1}$ can be attributed to superoxide (O_2^-) whereas the peroxide species (O^-) shows bands at 964 and $883-825\,\mathrm{cm}^{-1}$. The quantitative interpretation of the Raman spectra was conducted by using the intensity of the band at $1174\,\mathrm{cm}^{-1}$ [20,21,45,46].

With Ag participation, the bands attributed to the O_2^- , O_2^- , and O²⁻ increased overall when compared to M-CeO₂. When comparing Agloaded catalysts, the Ag(5)_M-CeO2 catalyst and Ag(10)_M-CeO2 catalyst had more O₂ oxygen species bands in the ranges of 1130 cm⁻¹ than other Ag-loaded catalysts. However, since the bands in this range were adjacent to bands of O^{2-} , the O_2^- bands at $1500\,\mathrm{cm}^{-1}$ of the catalyst were also compared. Ag(5)_M-CeO2 catalyst showed a remarkably large peak at 1500 cm⁻¹ and the Ag(5)_M-CeO₂ catalyst had the highest proportion of ${\rm O_2}^-$ oxygen species when compared to other catalysts. Therefore, the Ag(5)_M-CeO2 catalyst exhibited higher catalytic activity than other Ag(x)_M-CeO2 catalysts for soot oxidation. On the other hand, the Ag(2)_M-CeO2 and Ag(20)_M-CeO2 catalyst demonstrated relatively larger peaks for the peroxide species (O⁻), which appeared at approximately 970 cm^{-1} , and much smaller peaks for O_2^- , subsequently resulting in lower activity in soot oxidation tests. These different ratios of active oxygen species of Ag(x)_M-CeO2 caused the gap in catalytic activities for soot oxidation (Fig. 6), and the difference in active oxygen species is known to be influenced by the surface oxygen vacancies of each catalyst. As explained, $O_x^{\ n-}$ was mainly generated by the formation of atomic oxygen (O) through O2 dissociation or lattice oxygen migration, and the reduction of atomic oxygen by surface oxygen vacancies. Therefore, the surface oxygen vacancies of each catalyst should be investigated further to be correlated with the generation of active oxygen species. XPS analysis was performed to verify the surface chemical properties of the catalysts.

3.5. Electronic states and surface oxygen vacancies of samples

To examine the electronic states and surface oxygen vacancies of the samples, the synthesized M-CeO₂ and Ag(x)_M-CeO₂ catalysts were

^b Temperature at which 50% of the soot is combusted.

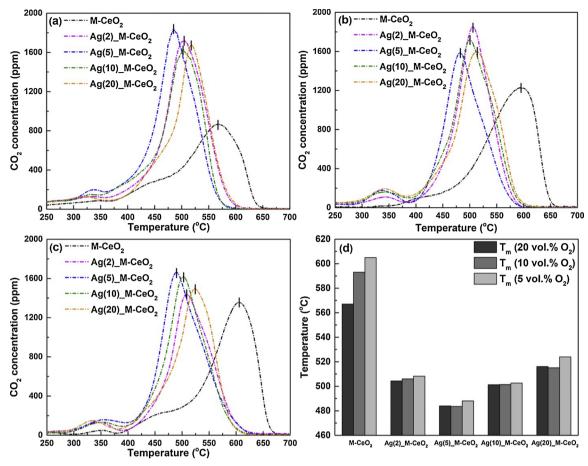


Fig. 6. The performance of soot oxidation over M-CeO₂ and Ag(x)_M-CeO₂ catalysts under loose contact. CO₂ concentration during soot oxidation under (a) 20 ml min⁻¹ of O₂ and 80 ml min⁻¹ of He, (b) 10 ml min⁻¹ of O₂ and 90 ml min⁻¹ of He, (c) 5 ml min⁻¹ of O₂ and 95 ml min⁻¹ of He, and (d) T_m of the catalysts under each condition. Reaction conditions: H₂O (5 vol.%), catalyst/soot = 10/1, heating rate = 5 °C min⁻¹.

analyzed by X-ray photoelectron spectroscopy (XPS), and the results are shown in Fig. 10. As shown in Fig. 10a, Ag in all Ag(x)_M-CeO $_2$ catalysts exhibited Ag $3d_{5/2}$ binding energies and the peak deconvolution indicated doublets in the Ag(x)_M-CeO $_2$ catalysts at $367.7\,\text{eV}$ and $368.1\,\text{eV}$ attributed to Ag $^+$ and Ag 0 , respectively. As amount of Ag loading increased, the Ag 8 + peak grew larger and the Ag 0 peak decreased, implying that excessive amount of Ag induced the coexistence of Ag and AgO $_x$ state with larger Ag 8 +/Ag 0 ratios. These results are consistent with the XRD results (Fig. 4) and the H $_2$ -TPR results (Fig. 8), suggesting the presence of Ag 8 + with Ag metallic state.

Furthermore, the spectra of the Ce 3d region and deconvoluted peaks are illustrated in Fig. 10b. The six peaks from Ce⁴⁺ 3d (u₁₋₆: 882.0, 888.0, 897,8. 900.5, 907.0, and 916.3 eV) and four peaks from Ce³⁺ 3d (v₁₋₄: 881.0, 884.0, 899.3, and 902.3 eV) were represented [20,27,39]. As listed in Table 1, the Ag(x)_M-CeO₂ catalysts had the various Ce³⁺/Ce⁴⁺ ratios. M-CeO₂ had a higher surface Ce³⁺/Ce⁴⁺ and the ratio decreased with the incorporation of Ag due to the interaction between the Ag metal and CeO₂ (Ag⁺ + Ce³⁺ \rightarrow Ag⁰ + Ce⁴⁺). Therefore, this interaction over Ag/CeO₂ induced a low Ce³⁺/Ce⁴⁺ and [V_O] (surface oxygen vacancies concentration) of ceria and the formation of metallic Ag [20]. In addition, the surface Ce³⁺/Ce⁴⁺ ratios between Ag(x)_M-CeO₂ catalysts were varied depending on amount of Ag. The Ag(5)_M-CeO₂ indicated the lowest value for the surface Ce³⁺/Ce⁴⁺ ratio among Ag(x)_M-CeO₂ catalysts while the ratio tended to increase as the Ag content exceeded 5 wt.%.

Fig. 10c is the result of an O 1s deconvolution peak from the surface oxygen of each catalyst, and the O 1s peak could be divided into O_L , O_V , and O_C peaks, which refer to O^{2-} in the lattice (O_L) , O^{2-} in the oxygen vacancies (O_V) , and the surface-chemisorbed oxygen species (O_C) ,

respectively [27]. The number of surface oxygen vacancies can be evaluated from the ratio of $[O_v]/([O_v]+[O_L])$ [20], and the ratios were estimated based on the O 1s peak and are listed in Table 1. The presence of Ce³+ is related to surface oxygen vacancies, and $[V_O]$ near the catalyst-soot interface may be different depending on the catalysts [21]. The incorporation of Ag decreased the $[V_O]$ of all the Ag(x)_M-CeO2 catalysts, which is consistent with the result from the Ce 3d spectra that showed a lower Ce³+/Ce⁴+ ratio of Ag(x)_M-CeO2 than M-CeO2. Additionally, the Ag(5)_M-CeO2 catalysts represented a smaller $[V_O]$ value than the other Ag(x)_M-CeO2 catalysts, which agrees with the result of the lowest surface Ce³+/Ce⁴+ ratio for the Ag(5)_M-CeO2 catalyst.

Consequently, since the surface Ce3+/Ce4+ ratio and [VO] are important factors that affects the generation of $O_x^{\ n^-}$, the proper values of the Ce3+/Ce4+ ratio and [VO] are crucial for O2- generation and activity in soot oxidation [10,12,47]. This is because the excessive surface oxygen vacancies and Ce3+/Ce4+ ratio could induce the formation of less active oxygen species rather than highly active $\boldsymbol{O_2}^-$ due to the further reduction of O₂ to O⁻ and O²⁻ species, resulting in the decrease of the catalysts' redox stability and activity [20,21,48,49]. However, on the other hand, if the [V_O] is too low, the total O_xⁿ⁻ generation process will be decreased, resulting in reduced soot oxidation activity [21]. Hence, there should be a proper [Vo] value range that balances the activity and formation rate of $O_x^{\ n-}$, and the appropriate $[V_O]$ may enhance the catalytic activity. Considering the Raman analysis results in Fig. 9, it is reasonable to suggest that the excessive values of Ce³⁺ ratio and $[V_O]$ induced the generation of O^- and O^{2-} rather than O_2^- . As listed in Table 1, Ag(2)_M-CeO2, Ag(10)_M-CeO2, and Ag(20)_M-CeO₂ catalysts represented relatively higher Ce³⁺/Ce⁴⁺ ratios and [V_O] than the Ag(5)_M-CeO₂. These inappropriate values for the Ce³⁺ ratio

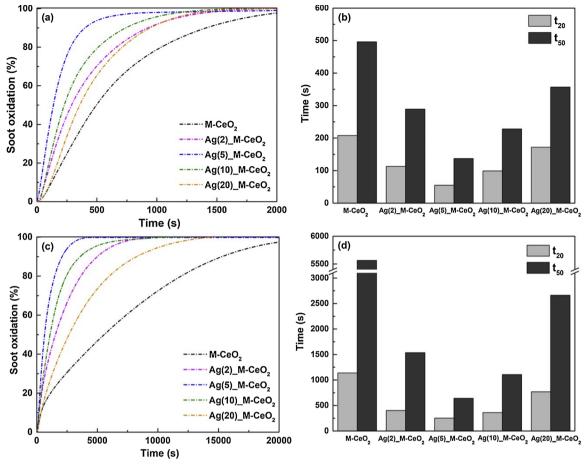


Fig. 7. The performance of soot oxidation over M-CeO₂ and Ag(x)_M-CeO₂ catalysts for isothermal conditions under loose contact. (a) soot oxidation over time, and (b) t_{20} and t_{50} of each catalyst at 450 °C. Reaction conditions: He (80 ml min⁻¹), O₂ (20 ml min⁻¹), H₂O (5 vol.%), catalyst/soot = 10/1.

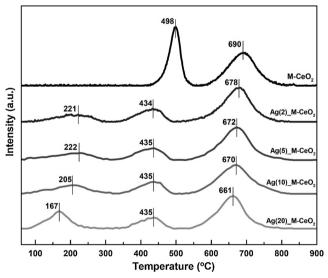


Fig. 8. H₂-TPR profiles of the M-CeO₂ and Ag(x)_M-CeO₂ catalysts.

and [Vo] may in turn hinder the generation of highly active oxygen species and lead to lower activity. Therefore, although Ag incorporation improved the activity of the catalysts, the proper amount of Ag is a significant factor in the effective generation of $\rm O_2^-$ over $\rm O^-$ and $\rm O^{2-}$. When considering the results of the activity tests for soot oxidation, Ag (5)_M-CeO_2 could be a catalyst with the optimum amount of Ag for the generation of $\rm O_2^-$ with proper [Vo] among all Ag(x)_M-CeO_2 tested.

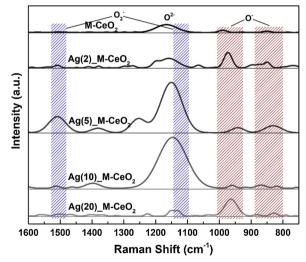


Fig. 9. Raman spectra of the M-CeO₂ and Ag(x)_M-CeO₂ catalysts.

The correlation between the catalytic properties and activity difference is shown in Fig. 11. The various amounts of Ag on catalysts lead to different ratios of $O_x^{\,n^-}$ (Fig. 9) and levels of soot oxidation activity, which are mainly derived from the surface $\text{Ce}^{3^+}/\text{Ce}^{4^+}$ ratio and $[V_0].$ More specifically, the activity of Ag(5)_M-CeO_2 catalysts with the appropriate $\text{Ce}^{3^+}/\text{Ce}^{4^+}$ ratio and $[V_0]$ was greatly improved due to enhanced generation of $O_2^{\,-}$, whereas the larger $[V_0]$ of Ag(10)_M-CeO_2 induced less generation of $O_2^{\,-}$ species and showed lower activity. In

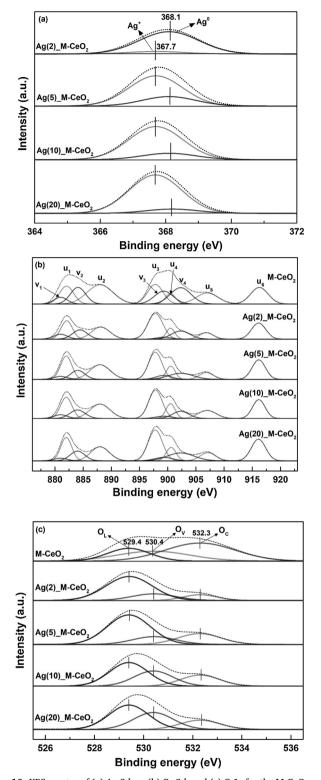


Fig. 10. XPS spectra of (a) Ag $3d_{5/2}$, (b) Ce 3d, and (c) O 1s for the M-CeO $_2$ and Ag(x)_M-CeO $_2$ catalysts.

contrast, Ag(2)_M-CeO₂ and Ag(20)_M-CeO₂ with inappropriate values of Ce^{3+}/Ce^{4+} and $[O_V]$ promoted the generation of O^- species and O^{2-} rather than O_2^- . Hence, it should be noted that an appropriate amount of Ag on the CeO_2 is a considerably important factor in determining the catalytic activity since it influences the Ce^{3+}/Ce^{4+} ratio and $[O_V]$ and induces the generation of $O_x^{\ n-}$, resulting in an increase of the soot oxidation catalytic activity.

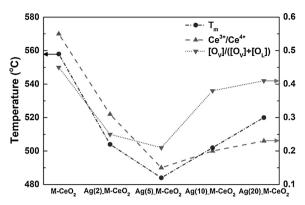


Fig. 11. Plots of T_m for soot oxidation (20 vol.% of O_2), Ce^{3+}/Ce^{4+} ratio, and $[O_V]/([O_V]+[O_L])$ ratio of the catalysts.

4. Conclusion

This study shows that macroporous CeO₂ (M-CeO₂) demonstrates improved activity in soot oxidation when compared to mesoporous CeO₂ catalyst. This is because the enlarged pore size of the M-CeO₂ catalyst could make soot particles pass through into the inner pore of the catalyst easily, and consequently overall contact between catalyst and soot was increased. With the Ag incorporation, Ag(x) M-CeO₂ showed enhanced soot oxidation activity in all Ag loading amounts (2-20 wt.%). Especially, the Ag(5)_M-CeO2 catalyst demonstrated higher soot oxidation activity than other catalysts, and the Raman spectra showed that the various catalytic performances of the Ag(x)_M-CeO₂ catalysts are due to differences in their ability to generate O_xⁿ⁻. The proper amount of Ag incorporation and metallic Ag could facilitate oxygen activation and promote the generation of highly active oxygen species through the reduction of atomic oxygen by surface oxygen vacancies. In contrast, an excessive Ce3+/Ce4+ ratio and [Vo] of the catalyst induced the generation of less active oxygen species (O and O²⁻) rather than O₂⁻, which is an important factor greatly affecting the soot oxidation ability. Based on the above results, it was concluded that the appropriate amount of Ag incorporation on CeO₂ catalysts with a suitable macroporous structure is crucial in promoting the generation of O_2^- and improving the activity of catalysts for soot oxidation.

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